



# TEXAS DEPARTMENT OF LICENSING & REGULATION

Regulatory Program Management Division • PO Box 12157 • Austin, Texas 78711 • (512) 463-6599

[www.tdlr.texas.gov](http://www.tdlr.texas.gov)

AIA Procedure 10

Rev 1/0918

## ***Replacement of Stamped Data***

Page 2 of 7

### ***a. Purpose***

- 1. The purpose of this procedure is to provide guidelines for the replacement of stamped data.***

### ***b. Scope***

- 1. This procedure describes the responsibilities of the Inspector and the owner/operator with regards to the replacement of stamped data and nameplates.***

### ***c. General***

- 1. This procedure will set forth guidelines to be followed uniformly by all Inspectors. Requirements for restamping or replacement of the nameplate shall comply with the original code of construction, National Board Inspection Code (NBIC) and the Texas Boiler Law and Rules for the proper identification of the boiler.***
- 2. Any deviation from this procedure shall have prior approval from the Chief Inspector.***

### ***d. General Guidelines***

- 1. When during the course of an inspection, the Inspector notes that either the stamped data is illegible or the nameplate is missing, he shall notify and instruct the owner/operator to request to have the stamped data replaced and note the violation on the Boiler Inspection Report & the Repair Requirement Form.***
- 2. The Inspector should provide guidance to the owner/operator to submit a signed Replacement of Stamped Data Form, NB-136 (Exhibit 1) to Chief Boiler Inspector.***
- 3. The owner/operator shall also submit any other pertinent documentation, i.e., Manufacturer's Data Report, original purchase orders etc., to support the request.***
- 4. Once the NB-136, along with supporting documentation, is received an investigation by the Chief Inspector or designee will follow to determine if a non-positive or positive identification can be made.***



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Page 3 of 7

### ***e. Non-Positive Identification***

- 1. If the boiler cannot be positively identified, the owner/operator will be notified by letter that the request for replacement of stamped data has been denied.***
- 2. The paperwork is pended until the boiler is replaced and the replacement can be verified by the Inspector.***

### ***f. Positive Identification***

- 1. If the boiler is positively identified, an authorization letter from the Chief Inspector with instructions on what is permissible to be restamped along with the approved NB-136 is returned to the owner/operator to complete the restamping. The following conditions must be met:***
  - A. The restamping of the code symbol and National Board number is prohibited.***
  - B. It must be witnessed by a commissioned Authorized Inspector or by an Inspector employed by TDLR.***
  - C. Only the original manufacturer, or company who accepts responsibility in case the company is under new ownership, who holds a current ASME Certificate of Authorization or a National Board 'R' Certificate of Authorization holder may restamp the boiler. The stamped data may not be stamped by the owner/operator or his agent. The stamping must be in the presence of the Inspector.***
  - D. If the boiler was originally identified with a nameplate, the nameplate replacement shall be provided by the original manufacturer or a National Board 'R' Certificate of Authorization holder and the attachment shall be witnessed by an Inspector. The replacement nameplate shall be clearly marked "replacement".***
- 2. The back page of the NB-136 shall be completed and signed by the owner/operator and the Inspector. The completed NB-136 and a rubbing or a photo of the stamped data or nameplate shall be returned to the Chief Inspector.***



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Page 4 of 7

- 3. The Chief Inspector will verify that the correct information was stamped on the boiler. The completed documentation will be submitted to Support and Training for final processing.***

***Approved:***

A handwritten signature in blue ink, appearing to read "Rob D. Troutt".

**Rob D. Troutt, Chief Inspector**

**October 2019**

### **Instructions for Completing the Form NB-136, Replacement of Stamped Data Form**

Items 1-12 shall be completed by the owner, user, or "R" Stamp holder making the request.

1. Enter purchase order, job, or other identifying number used by your company, if applicable.
2. The name, address, and phone number of the Jurisdiction, Authorized Inspection Agency (when there is no Jurisdiction) the form is being submitted to for approval.
3. Enter the name and address of your company or organization.
4. Enter the name, email, and phone number of the person who can be contacted if there are any questions concerning this request within your company or organization.
5. Enter the name and address of the location where the pressure-retaining item is installed. If this is the same as number 3, check the box "same as # 3." If the pressure-retaining item is being refurbished and the final installation location is unknown, check the box "Stock item-unknown."
6. Enter the date the pressure-retaining item was installed. If unknown check the box "Unknown".
7. Enter the name of the manufacturer of the pressure-retaining item the request is being submitted for.
8. Manufacture's Data Report Attached-check the appropriate box.
9. Is the pressure-retaining item registered with the National Board? Check the appropriate block. If yes provide the National Board Registration Number.
10. Provide as much information as known to help identify the pressure-retaining item.
11. Provide a true facsimile of the legible part of the nameplate or stamping.
12. Attach any other documentation that helps provide traceability of the vessels to the original stamping, such as purchase orders, blueprints, inspection reports, etc.
13. Provide the name of owner or user of the pressure-retaining item or "R" Stamp holder making the request. If an "R" Stamp holder, provide the "R" Stamp number. Signature of the requester and date requested.
14. To be completed by the Jurisdiction or Authorized Inspection Agency's authorized representative.

If the original manufacturer is currently in business, concurrence shall be obtained by the owner/user. The requester shall submit the form along with any attachments to the Jurisdiction where the pressure-retaining item is installed for approval. If there is no Jurisdiction or the pressure-retaining item is a stock item, the requester shall submit the form to a National Board Commissioned Inspector for approval.

After authorization, the form will be returned to the owner, user, or "R" Stamp holder who made the request. The requester is required to contact the Jurisdiction or an Authorized Inspection Agency to provide a National Board Commissioned Inspector to witness the re-stamping or installation of the new nameplate. If the nameplate is being welded to the pressure-retaining boundary of the vessel, the welding shall be done by a "R" Stamp holder. The requester will provide the new nameplate or have the tools on-hand to do the re-stamping in accordance with the original Code of Construction.

15. Once the re-stamping is completed, or the new nameplate is attached, the requester shall provide a true facsimile of the replacement stamping.
16. The owner, user, or "R" Stamp Holder shall fill in their name (and number if an "R" Stamp holder), sign and date.
17. To be completed by the National Board Commissioned Inspector who witnessed the re-stamping or installation of the new nameplate.

Note: Once completed the requester shall file a copy with the Jurisdiction where the pressure-retaining item is installed, the National Board, and the owner or user of the vessel if the request was made by and "R" Stamp holder, and upon request to the Authorized Inspection Agency who witnessed the re-stamping or attachment of the new nameplate.

## REPLACEMENT OF STAMPED DATA FORM, NB-136

in accordance with provisions of the *National Board Inspection Code*

1. \_\_\_\_\_  
(P.O. no., job no., etc.)

2. SUBMITTED TO: \_\_\_\_\_  
(Name of Jurisdiction)

\_\_\_\_\_  
(Address)

\_\_\_\_\_  
(Telephone no.)

3. SUBMITTED BY: \_\_\_\_\_  
(Name of Owner, User, or Certificate Holder)

\_\_\_\_\_  
(Address)

4. \_\_\_\_\_ \_\_\_\_\_ \_\_\_\_\_  
(Name of contact) (Email) (Telephone no.)

5. LOCATION OF INSTALLATION:  SAME AS #3  STOCK ITEM – UNKNOWN

\_\_\_\_\_  
(Name)

\_\_\_\_\_  
(Address)

6. DATE INSTALLED: \_\_\_\_\_  UNKNOWN

7. MANUFACTURER: \_\_\_\_\_  
(Name)

8. MANUFACTURER'S DATA REPORT ATTACHED:  NO  YES

9. ITEM REGISTERED WITH NATIONAL BOARD:  NO  YES, NB NUMBER: \_\_\_\_\_

10. ITEM IDENTIFICATION: \_\_\_\_\_ \_\_\_\_\_ \_\_\_\_\_ \_\_\_\_\_  
(Type) (Mfg. serial no.) (Jurisdiction no.) (Year built)

\_\_\_\_\_ SAFETY RELIEF VALVE SET AT: \_\_\_\_\_  
(Dimensions) (MAWP psi) (psi)

11. PROVIDE A TRUE FACSIMILE OF THE LEGIBLE PORTION OF THE NAMEPLATE:  ATTACHED

THE FOLLOWING IS A TRUE FACSIMILE OF THE LEGIBLE PORTION OF THE ITEM'S ORIGINAL NAMEPLATE (IF AVAILABLE). PLEASE PRINT. WHERE POSSIBLE, ALSO ATTACH A RUBBING OF PICTURE OF THE NAMEPLATE.

12. TRACEABILITY DOCUMENTATION – PROVIDE ANY DOCUMENTATION THAT WILL HELP THE JURISDICTION OR INSPECTOR VERIFY THE REQUESTED RE-STAMPING OR REPLACEMENT NAMEPLATE IS IN ACCORDANCE WITH THE ORIGINAL CODE OF CONSTRUCTION FOR THIS PRESSURE-RETAINING ITEM.  ATTACHED

\_\_\_\_\_  
(P.O. no., job no., etc. from line 1)

13. I REQUEST AUTHORIZATION TO REPLACE THE STAMPED DATA OR NAMEPLATE ON THE ABOVE DESCRIBED PRESSURE-RETAINING ITEM IN ACCORDANCE WITH THE RULES OF THE *NATIONAL BOARD INSPECTION CODE* (NBIC).

NAME: \_\_\_\_\_ NUMBER: \_\_\_\_\_  
(Owner/User or "R" Certificate Holder) ("R" Certificate Holder only)

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_  
(Authorized Representative)

14. BASED ON THE TRACEABILITY PROVIDED, AUTHORIZATION IS GRANTED TO REPLACE THE STAMPED DATA OR TO REPLACE THE NAMEPLATE OF THE ABOVE DESCRIBED PRESSURE-RETAINING ITEM.

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_  
(Authorized Jurisdictional Representative or Inspector)

NATIONAL BOARD COMMISSION NO.: \_\_\_\_\_ JURISDICTIONAL NUMBER: \_\_\_\_\_  
(if available)

15. THE FOLLOWING IS A TRUE FACSIMILE OF THE ITEM'S REPLACEMENT STAMPING OR NAMEPLATE  
(must clearly state "replacement")

16. I CERTIFY THAT TO THE BEST OF MY KNOWLEDGE AND BELIEF, THE STATEMENTS IN THIS REPORT ARE CORRECT, AND THAT THE REPLACEMENT INFORMATION, DATA, AND IDENTIFICATION NUMBERS ARE CORRECT AND IN ACCORDANCE WITH THE PREVISIONS OF THE *NATIONAL BOARD INSPECTION CODE* (NBIC).

NAME: \_\_\_\_\_ NUMBER: \_\_\_\_\_  
(Owner/User or "R" Certificate Holder) ("R" Certificate Holder only)

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_  
(Authorized Representative)

17. WITNESSED BY: \_\_\_\_\_ EMPLOYER: \_\_\_\_\_  
(Name of Inspector)

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_ NB COMMISSION: \_\_\_\_\_  
(Name of Inspector)